

## STANDARD FEATURES - IRONWORKER

### 55 Ton Unit Capacities

- Punching:* 1-1/16" diameter in 5/8" plate  
*Flat Bar Shearing:* 1/2" x 12" or 3/8" x 14" (width)  
 3/4" x 4" (thickness)  
*Angle Shearing:* 4" x 4" x 1/4" or 3" x 3" x 3/8"  
*Open Station:* Throat Depth: 7"  
 Open Height: 8"  
 Shut Height: 6-3/4"  
 Stroke: 1-1/4"

- 5 HP, 230/460 V 3 Phase (single optional)
- Additional models (Ton): 25,50,60,65,75,100,120

## ADDITIONAL FEATURES - PD AUTOMATIC GAUGE

### *Punch and Shear stations*

- Position controller with program memory for full automatic operation
- Magnetic linear encoder for direct measuring
- Pneumatic or magnetic gripper (pusher) or stop arm (automatic stop)
- Travel speed: 20in/sec, others available upon request
- Encoder accuracy: +/- 0.001in/ft (+/- 0.1mm/m)

## ADDITIONAL FEATURES – MD50/D MANUAL STOP

### *Angle Shear station*

- LCD digital readout with encoder (MD50D) or tape scale rule (MD50)
- Adjustable stop arm with lift and lower for material pass through
- Encoder accuracy: +/- 0.001in/ft (+/- 0.1mm/m) (MD50D)

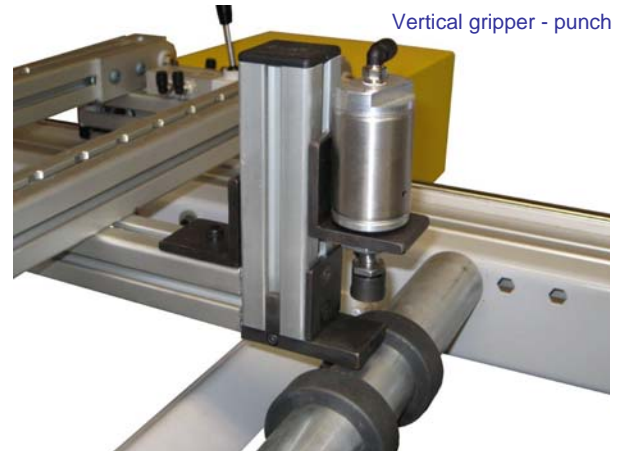
## ROLLER CONVEYOR, SERIES RC AND RH

- Open conveyor, steel construction with galvanized steel rollers
- Steel collars for vertical gripper pass through
- Stands with flexible height adjustment from 27-3/8 to 39-3/8in
- Capacity: 135lbs/ft (RC) or 620lbs/ft (RH)

KE55 ironworker with Punch Feed



Vertical gripper - punch



KE55 ironworker with Shear Feed



Magnetic gripper - shear

